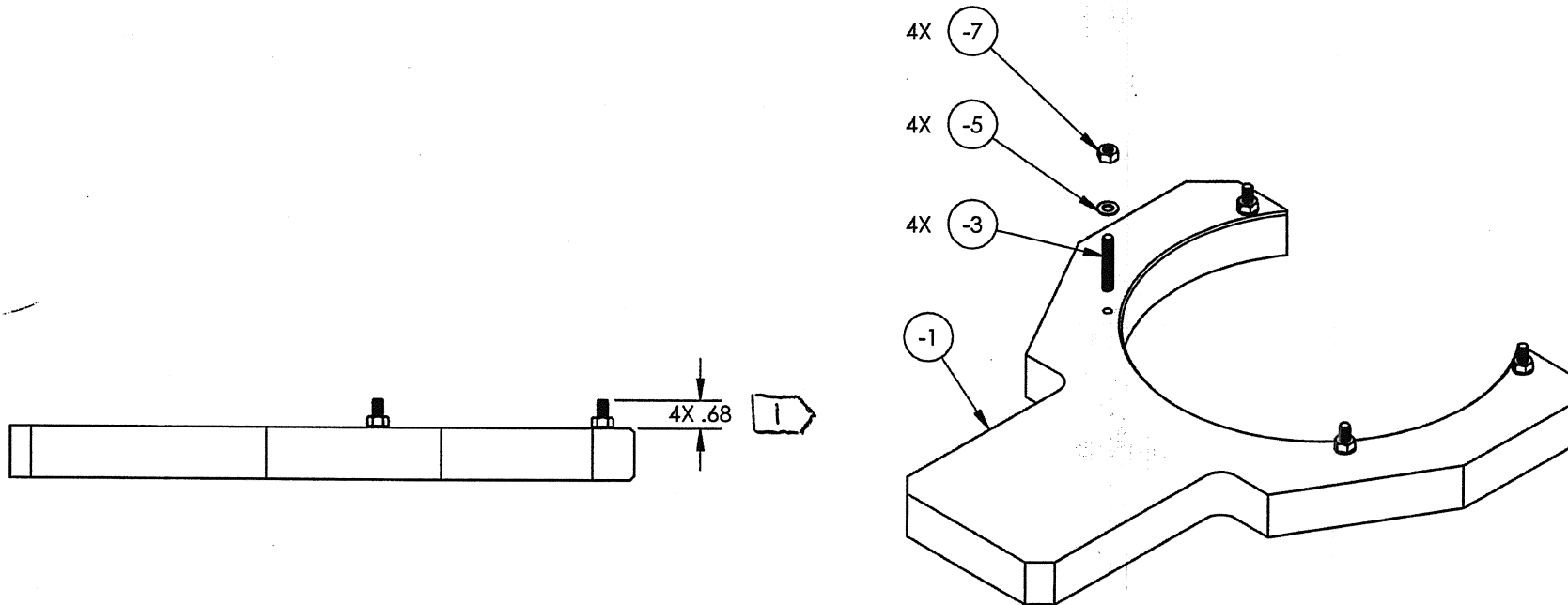


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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
A	CORRECTED T/N, WAS RB T103147-101 IS RB T103147-101. CORRECTED -3 P/N WAS 95475A102 IS 95475A105.	7/29/2013	RJC	RW
B	ITEM -7 WAS McMaster#95562A505 IS McMaster#94191A150. ITEM -1 MATERIAL WAS 6061 IS 6061/7075, FINISH WAS CLEAR ANODIZE IS RED ANODIZE, ENGRAVING "MADE IN USA" AND S/N REMOVED, ITEM -3 WAS MCMaster-CARR #95475A105 IS McMaster#90322A661	2/19/2019	VM	VM

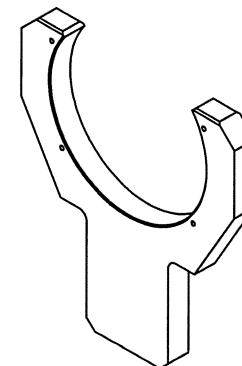
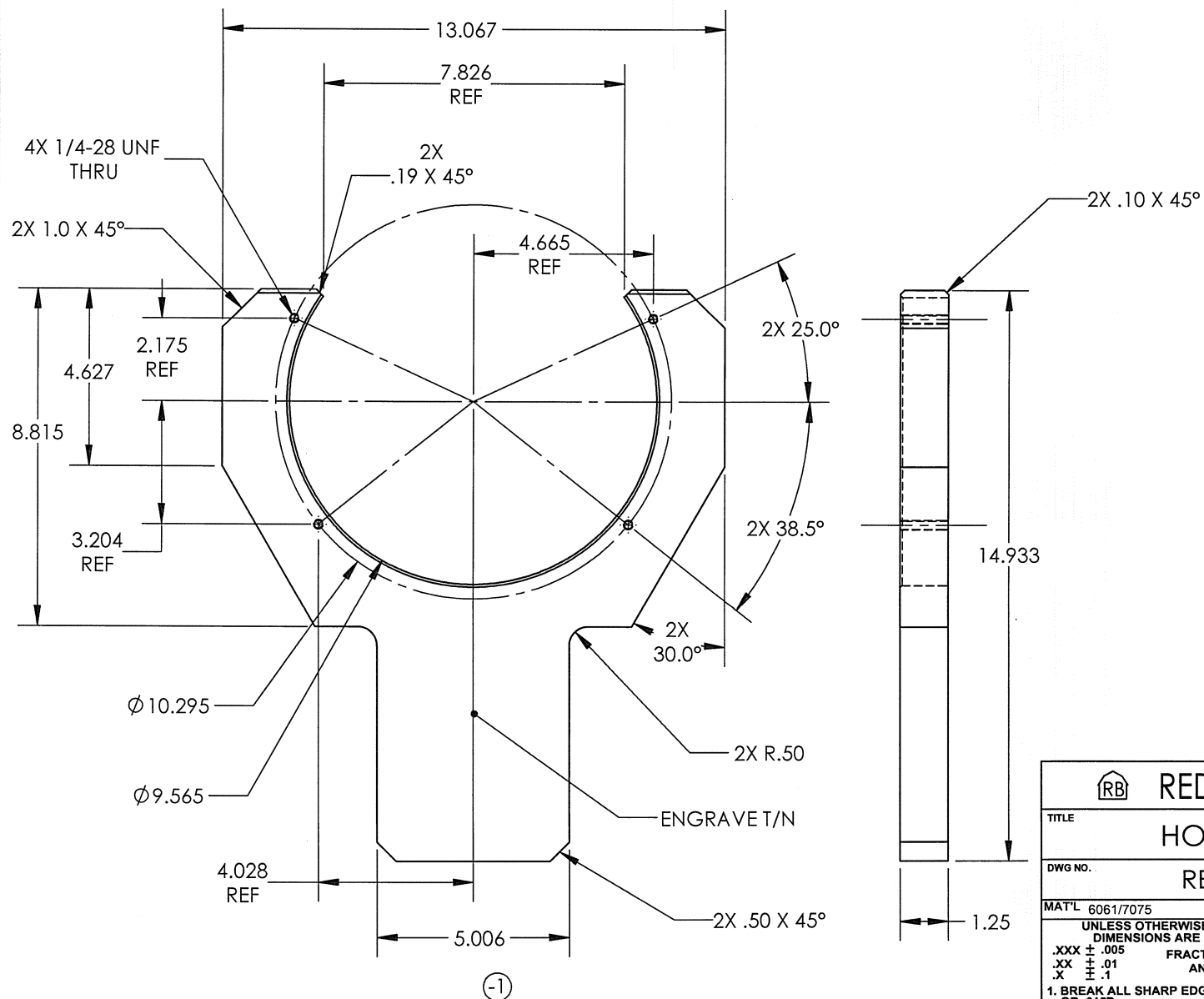



1. APPLY RED THREADLOCKER LOCTITE 263/262 ON THREADS OF ITEM -3 THEN ASSEMBLE AS SHOWN WITH ITEM -1 AND REMOVE EXCESS

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	HOLDING FIXTURE	6061/7075	1-1/4 x 13-1/4 x 15-1/16	2
		B/O	-3	4	THREADED STUD	STEEL	1/4-28 x 1-1/2 McMaster#90322A661	1
		B/O	-5	4	WASHER	STEEL	1/4 I.D. MCMaster-CARR #91090A105	1
		B/O	-7	4	HEX NUT	STEEL	1/4-28 McMaster#94191A150	1

RED BARN MACHINE	
TITLE HOLDING FIXTURE	
DWG NO. RB T103147-101	REV B
MAT'L	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
.XXX ± .005	FRACTIONS ± 1/32
.XX ± .01	ANGLES ± .5°
.X ± .1	
1. BREAK ALL SHARP EDGES .015 x 45°	
OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE N/A	DATE 10/21/2011
SHEET 1 OF 2	

REVISIONS					
REV	DESCRIPTION	DATE	INITIAL	APPROVED	
B	MATERIAL WAS 6061 IS 6061/7075, FINISH WAS CLEAR ANODIZE IS RED ANODIZE, ENGRAVING "MADE IN USA" AND S/N REMOVED	2/19/2019	VM	VM	



		<h1>RED BARN MACHINE</h1>	
TITLE		<h2>HOLDING FIXTURE</h2>	
DWG NO.		RB T103147-101-1	
MAT'L 6061/7075		DRAWN BY: <u>CKLOUGH</u>	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		APPROVED <u>WLP</u>	
.XXX ± .005 FRACTIONS ± 1/32 .XX ± .01 ANGLES ± 5° .X ± .1		HEAT TREAT FINISH	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING		RED ANODIZE SPEC ANODIZE RED PER MIL-A-8625 TYPE 2 CLASS 1	
SCALE		USED ON MODEL	
N/A		BELL	
DATE		10/31/2011	
SCALE		SHEET 2 OF 2	